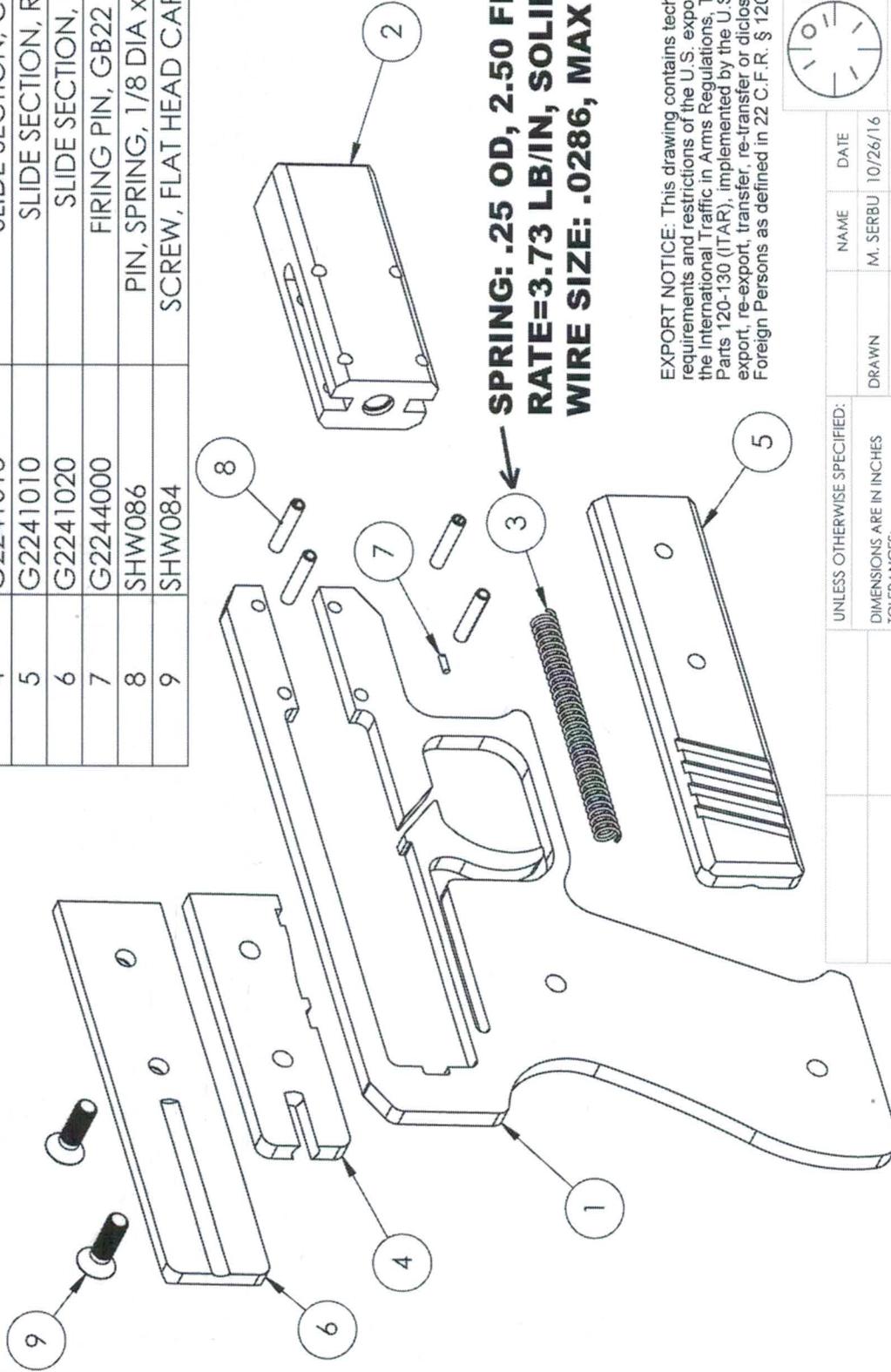
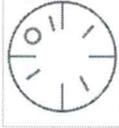


NOTES (UNLESS OTHERWISE SPECIFIED):
 1. INTERPRET DRAWING PER ASME Y14.100
 2. BREAK ALL SHARP EDGES R.010 MAX

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G2228000	FRAME, GB22 BASIC	1
2	G2230000	BARREL, GB22, BASIC	1
3	SHW0082	SPRING, COMPRESSION, 02311611	1
4	G2241015	SLIDE SECTION, CENTER	1
5	G2241010	SLIDE SECTION, RIGHT	1
6	G2241020	SLIDE SECTION, LEFT	1
7	G2244000	FIRING PIN, GB22 BASIC	1
8	SHW086	PIN, SPRING, 1/8 DIA x .62 LONG	4
9	SHW084	SCREW, FLAT HEAD CAP, 10-32 x.62	2



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SERBU FIREARMS, INC
TAMPA, FLORIDA

GUN, GB-22
BASIC

TITLE:

NAME	DATE
M. SERBU	10/26/16

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ±
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH

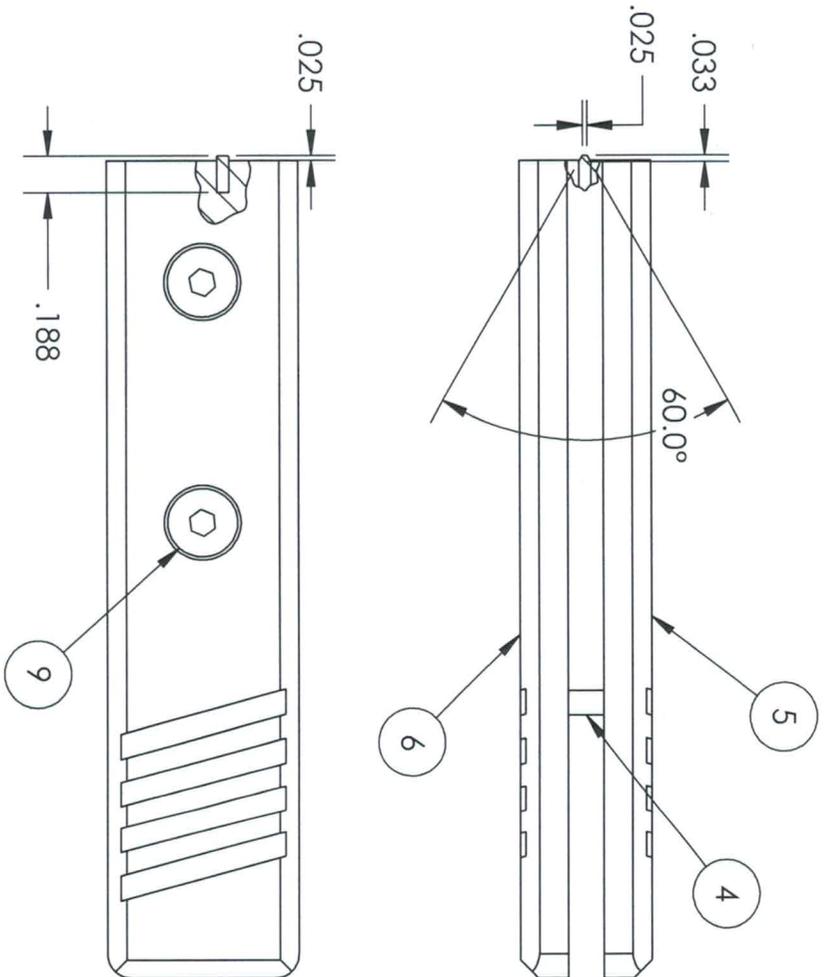
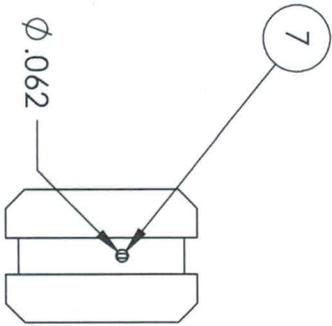
DRAWN	CHECKED	ENG APPR.	MFG APPR.	Q.A.	COMMENTS:

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SIZE	DWG. NO.	REV
A	G2210000REVA	

SCALE:	2:3	CAGE:	3PCF5	SHEET	1 OF 2

MAKE FIRING PIN FROM 1/16" HARDENED ALLOY DOWEL PIN OR #1 DRILL ROD HARDENED TO RC 57-61. LOCTITE, SOLDER OR STAKE IN PLACE AT DIMENSION AND ORIENTATION SHOWN

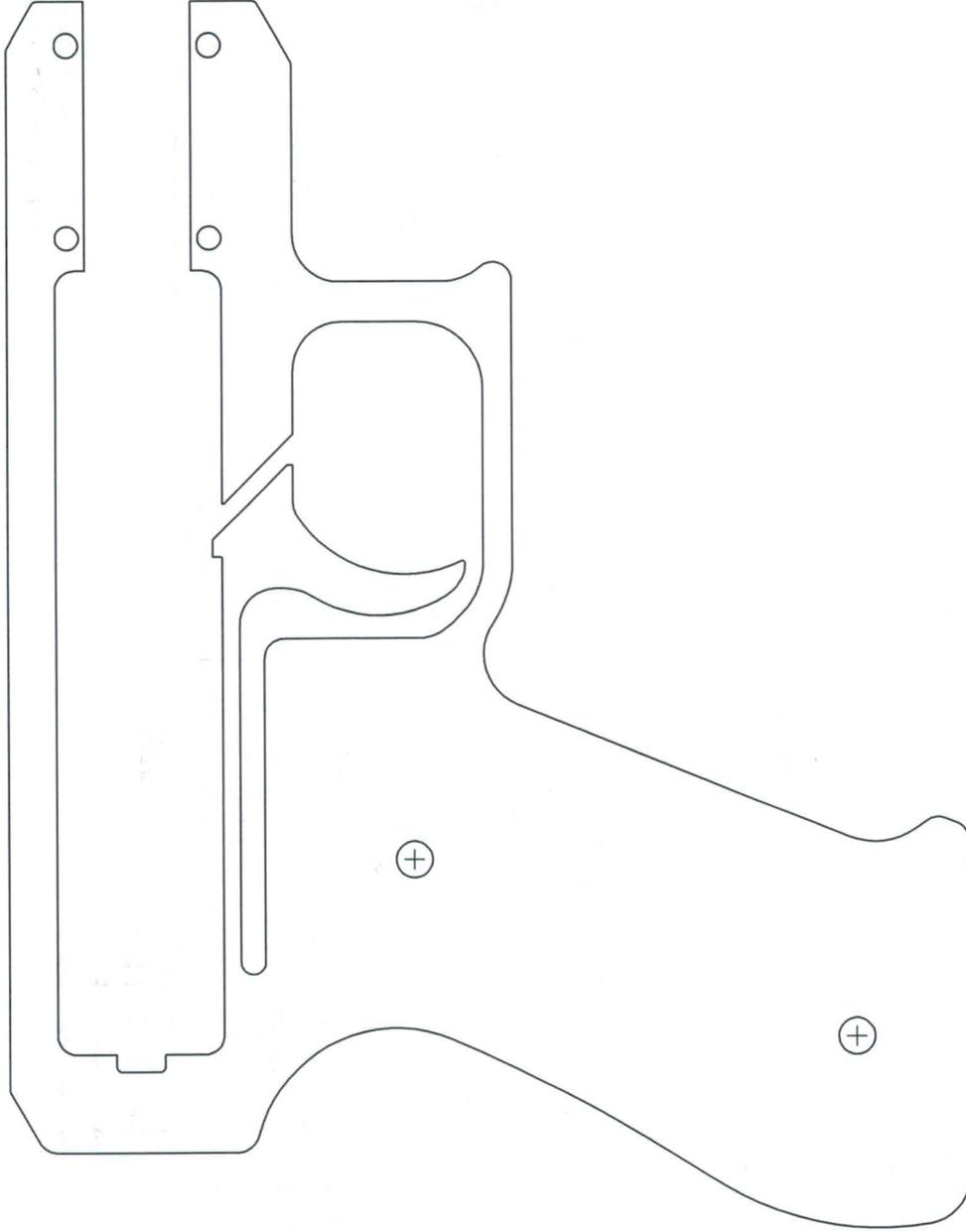


SLIDE ASSEMBLY

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SIZE	DWG. NO.	REV
A	G2210000REVA	
SCALE: 2:3	CAGE: 3PCF5	SHEET 2 OF 2



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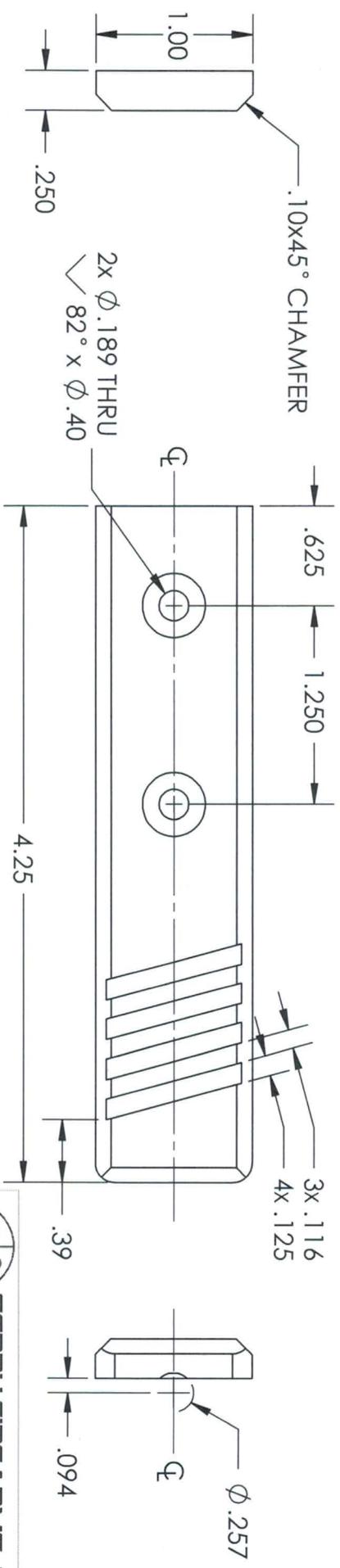
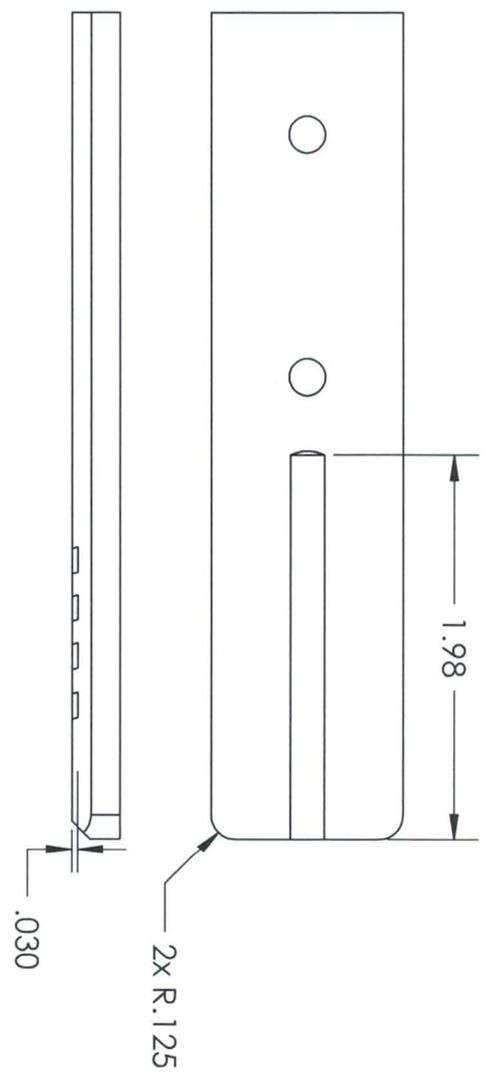
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SIZE	DWG. NO.	REV
A	G22228000	-
SCALE: 1:1	CAGE: 3PCF5	SHEET 2 OF 2

NOTES (UNLESS OTHERWISE SPECIFIED):

1. INTERPRET DRAWING PER ASME Y14.100
2. BREAK ALL SHARP EDGES R.010 MAX
3. MATERIAL: AISI 1018. OPTIONAL: CASE HARDEN RC 59-61, CASE DEPTH .015-.030
4. .125 RADII, .125 SLOTS AND .10 x 45° CHAMFER ARE OPTIONAL

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		DRAWN		NAME		DATE	
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL		CHECKED		M. SERBU		10/26/16	
FINISH MANGANESE PHOSPHATE		ENG APPR.					
DO NOT SCALE DRAWING		MFG APPR.					
NEXT ASSY		COMMENTS:					
USED ON		Q.A.					
APPLICATION							

SERBU FIREARMS, INC
TAMPA, FLORIDA

TITLE:
SLIDE SECTION,
LEFT

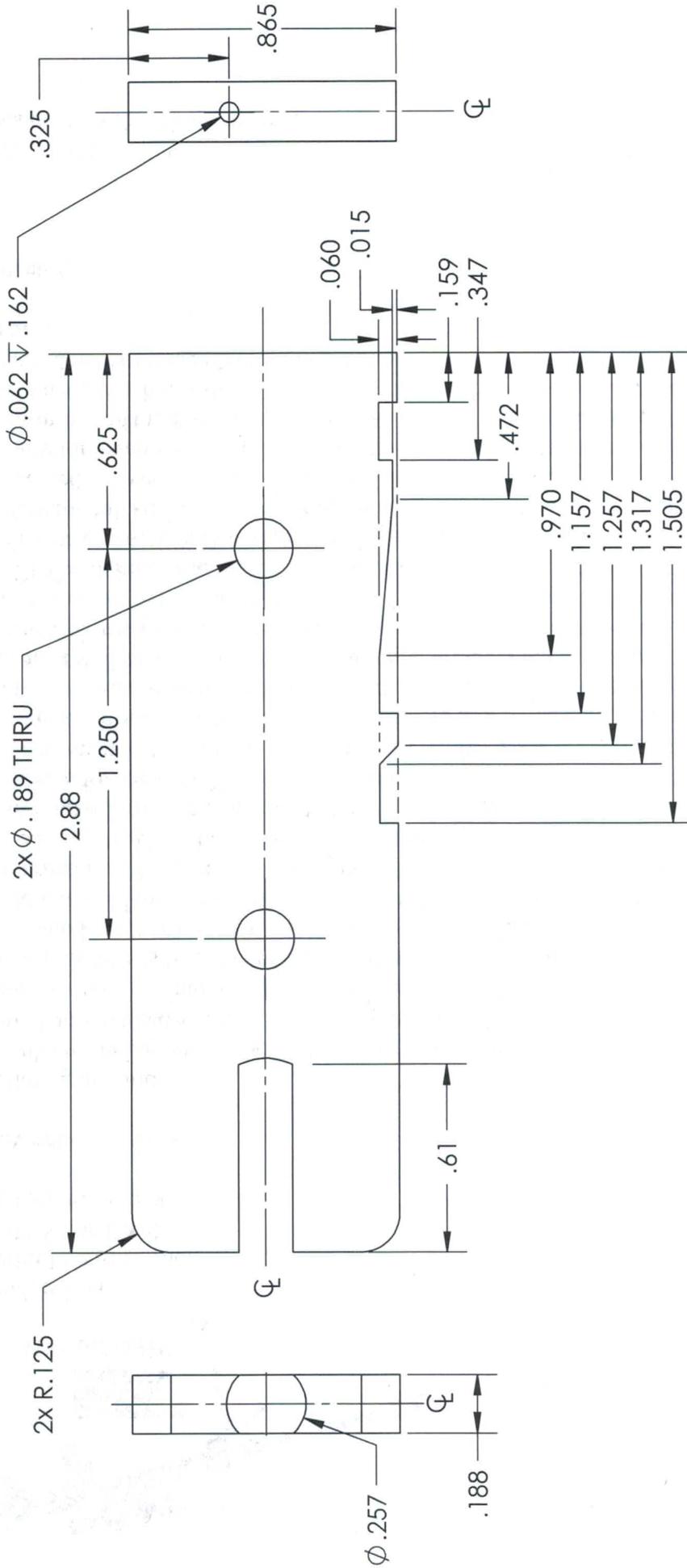
SIZE DWG. NO. REV
A G2241020

SCALE: 1:1 CAGE: 3PCF5 SHEET 1 OF 1

NOTES (UNLESS OTHERWISE SPECIFIED):

1. INTERPRET DRAWING PER ASME Y14.100
2. BREAK ALL SHARP EDGES R.010 MAX
3. MATERIAL: AISI 1018. OPTIONAL: CASE HARDEN RC 59-61, CASE DEPTH .015-.030

EXPORT NOTICE: This drawing contains technical data subject to the licensing requirements and restrictions of the U.S. export control laws, including but not limited to the International Traffic in Arms Regulations, Title 22 of the Code of Federal Regulations Parts 120-130 (ITAR), implemented by the U.S. Department of State. Any unauthorized export, re-export, transfer, re-transfer or disclosure to unauthorized parties, including Foreign Persons as defined in 22 C.F.R. § 120.1, is therefore prohibited.



SERBU FIREARMS, INC
TAMPA, FLORIDA



TITLE:
**SLIDE SECTION,
 CENTER**

SIZE DWG. NO. REV
A G2241015

SCALE: 2:1 CAGE: 3PCF5 SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	M. SERBU	10/25/16
TOLERANCES:	DRAWN	
FRACTIONAL ±	CHECKED	
ANGULAR: MACH ± BEND ±	ENG APPR.	
TWO PLACE DECIMAL ± .01	MFG APPR.	
THREE PLACE DECIMAL ± .005	Q.A.	
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:	
MATERIAL		
FINISH		
USED ON		
NEXT ASSY		
APPLICATION		

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Mark Serbu

Serbu Firearms, Inc.

5902 Johns Road

Tampa, FL 33634

November 11, 2016

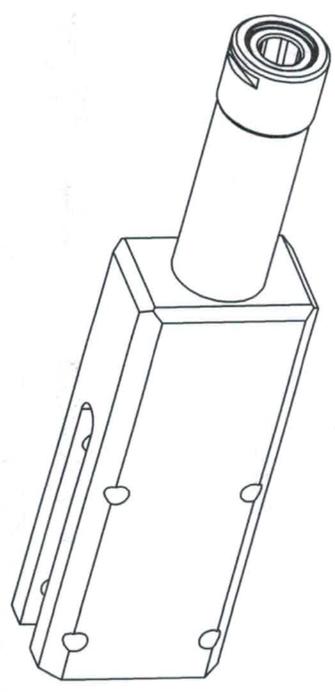
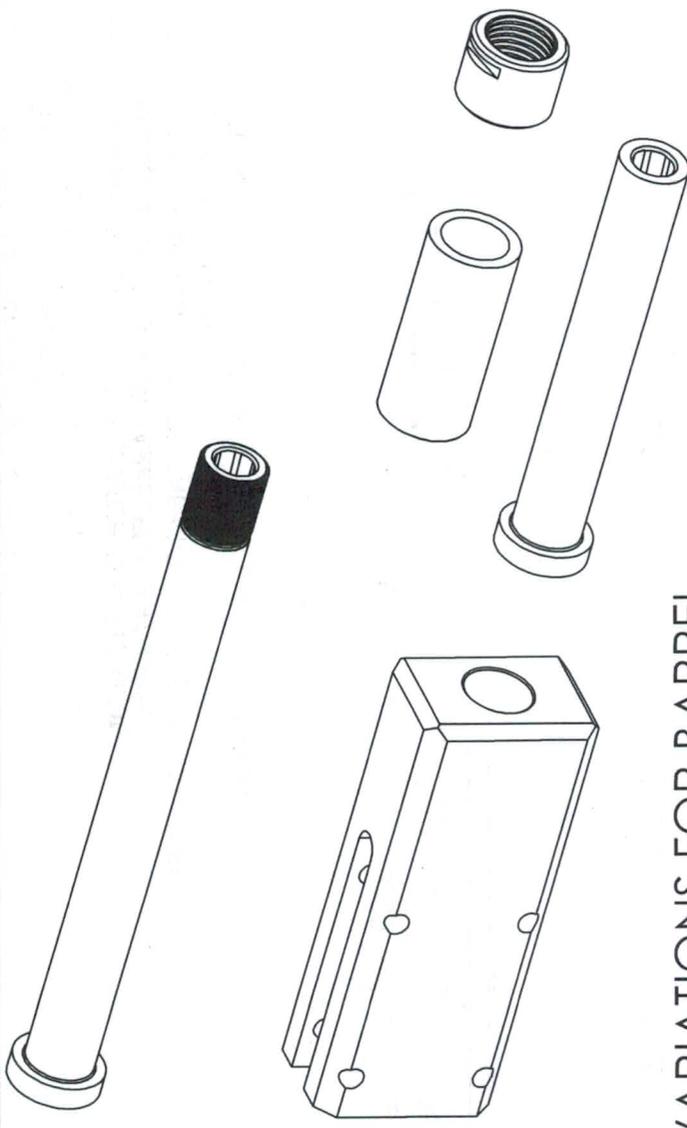
Fellow gun builder:

Thanks for being one of the first to buy plans for my GB-22 pistol design! In case you don't know my story, I'm a life-long "gun nut" who was fortunate enough to be able to make my passion into a career. And because I've been a very ambitious student of firearm design as well as having gotten a mechanical engineering degree along the way, I've been keenly aware that there is a huge void of actual, GOOD information on how to build guns. I have been designing and building firearms with my company, Serbu Firearms, Inc., for just over 20 years and the information I'm passing on in these plans is the REAL DEAL. The drawings you're getting here contain the exact same information in the same format and are created by the same guy who's done all of our designs and drawings for the past 20 years...ME. It's been very hard for me to make time for side projects such as this one as we've been incredibly busy for seemingly our entire time in business. Fortunately the GB-22 is so simple that I was able to find the time to design, prototype and create the drawings for it in my spare time. And I'm hoping that so simple a project will make it easy for lots of home builders to experience how rewarding it is to create their own firearm from scratch! My short term plans for the GB-22 project include creating a video that shows methods closer to how people will be building the gun, with no CNC machines required. We will also have an online forum where builders can share their ideas, experiences and pictures/videos from their builds. Because of U.S. ITAR (International Traffic in Arms Regulations) restrictions, these drawings may not be sold, possessed or even shown to non-U.S. Citizens. As much as I want to help our poor brethren in countries around the world who could benefit from a simple, homemade firearm, I won't risk jail for it. Yeah, I know...it's stupid that the U.S. would even care about a single-shot pistol like this, and they probably don't. But the law is the law. Please don't copy the plans and definitely don't upload them! Happy building and thanks again!!!

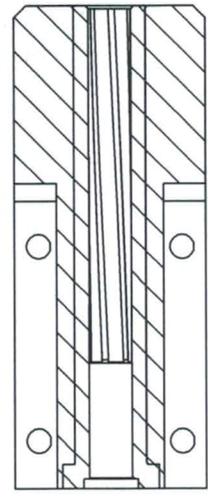
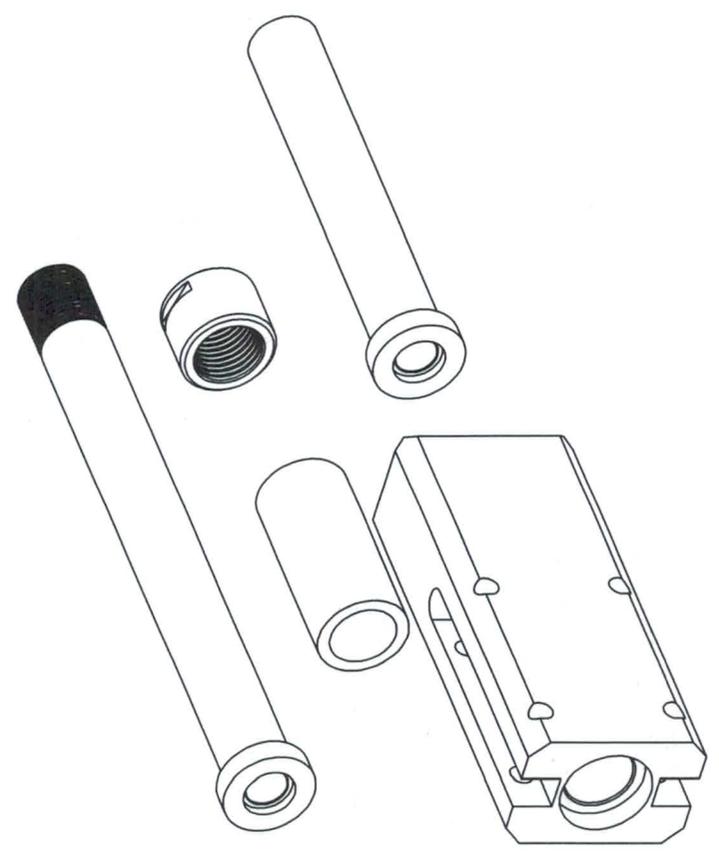
Sincerely,

Mark Serbu

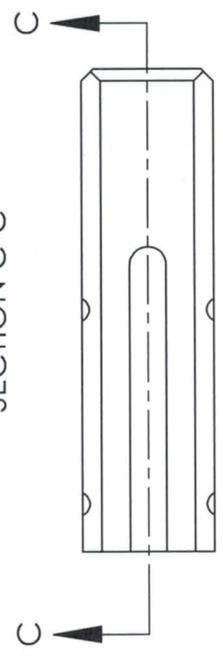
President, Serbu Firearms, Inc.



SAMPLE VARIATIONS FOR BARREL



SECTION C-C



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SIZE	DWG. NO.	REV
A	G2230000	
SCALE: 1:1	CAGE: 3PCF5	SHEET 2 OF 2

